

SAN MARCO is a brand of San Marco Group Spa

www.san-marco.com

SAN MARCO GROUP Via Alta 10/A - 30020 Marcon (Venezia), Italia

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SERIES 633

PAINTOP - V.2024-09-24

DESCRIPTION	PAINTOP is an external wall emulsion based on acrylic resins and silica components, highly effective in covering and masking imperfections in the support. The acrylic resin component provides the product with high washability and resistance to the alkaline environment typical of cement supports and mortars in general. Surfaces painted with PAINTOP assume an opaque aesthetic aspect.
TECHNICAL SPECIFICATIONS	 Type of Binder: acrylic copolymer in aqueous emulsion Classification per UNI EN 1062-1: (paints for exterior) Gloss per EN ISO 2813: class G₃ (<10 matt) Dry film thickness per ISO 3233: class E₃ (100-200 µm) Grain size per EN ISO 787-18: class S₂ (<300 µm medium) Water vapour transmission rate per UNI EN ISO 7783-2: class V₃ (Sd>1,4 m low) Liquid water permeability per UNI EN 1062-3: class W₂ (0, 1-0,5 medium) Crack-bridging per UNI EN 1062-7A: class A₀ (no requirement) CO₂ permeability per UNI EN 1062-6: class C₀ (no requirement) Other characteristics Specific gravity per UNI EN ISO 2811-1: 1,67±0,05 kg/l Viscosity per UNI 8902: 52000 ± 4000 cps at 25 °C (Brookfield viscometer)
	 Viscosity per UNI 8902: 52000 ± 4000 cps at 25 °C (Brookfield viscometer) Maximum quartz granulometry: 100 μm Wet-scrub resistance per UNI 10560: >5000 cycles, excellent Alkali resistance per UNI 10795: alkaliproof Drying time (at 25 °C and 65% R.H.): to touch in 30 min; to recoat after 4 hours.



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INSTRUCTIONS FOR USE	May be applied on:
	- New and old plasters based on hydraulic binders.
	 Concrete surfaces. Old paints and wall coatings that are organic or mineral in nature, dry,
	compact, absorbent and cohesive.
	- Mineral conglomerates of various kinds, as long as they are absorbent.
	Surfaces should be adequately prepared by following the instructions given in
	the paragraph 'PREPARING THE SURFACE'.
	Do not apply on freshly painted surfaces.
PREPARING THE SURFACE	Plastered surfaces:
	- Ensure that the surface has matured for at least 28 days.
	- Check the state of maintenance. The surface must be solid. Otherwise reface or
	consolidate with specific products.
	 Remove, brushing or washing, encrustation. Where painted, removed flaked and non-adherent areas, thick layers of
	whitewash and/or distemper must be totally removed wetting the surface
	abundantly or using a water jet cleaner.
	- Smooth out irregular surfaces. Holes, flaking, cracks and dips should be filled
	with TAMSTUCCO 9400006 or TAMSTUCCO POWDER 9410110; on
	external walls using netting and BETOMARC 9450150 or RASAMIX 9440160
	or other cement based products. - Cracks, indoors and out, should be suitably widened and filled with putty or
	similar.
	- Smooth putty and filler with emery paper.
	- Remove deposits of dust, smog and similar, by brushing.
	- In the presence of mildew, treat the surface first with COMBAT 222 Detergent
	4810222 and COMBAT 333 Protection 4810333. If necessary add COMBAT 111 4810111 to the emulsion in the ration of 1 litre o additive to 7 litres of
	product.
	- Ensure that the support is fully dry and apply:
	Indoors a coat of IDROFIS 4700006 acrylic mural fixative diluted at 1:6 to 1:8
	with water.
	On outside surfaces or indoor surfaces with old distemper or powdery surfaces, apply a coat of ISOMARC 4410111 solvent mural fixative diluted at 40-100%
	with synthetic 5210011 thinner.
	- Proceed with application of PAINTOP as described in the application
	instructions.
	Reinforced concrete surfaces:
	 Brush the surfaces and eliminate eventual coats of old or flaking paint. Remove the poorly adherent structural parts in cement.
	- Metallic terminations of reinforcements touching the surface, after cleaning and
	removal of rust present, must be treated with BETOXAN PRIMER 9490125 rust-
	proofing.
	- Renovate the missing parts with BETOXAN 400 9490140 thixotropic non
	shrink fibre reinforced Plaster and/or BETOXAN 200 9490120 non shrink anti-
	carbonating plaster. - In the presence of mildew, treat the surface first with COMBAT 222 Detergent
	4810222 and COMBAT 333 Protection 4810333. If necessary add COMBAT
	111 4810111 to the emulsion in the ration of 1 litre o additive to 7 litres of
	product.
	- Ensure that the support is fully dry and apply:
	Indoors a coat of IDROFIS 4700006 acrylic mural fixative diluted at 1:6 to 1:8
	with water. On outside surfaces or indoor surfaces with old distemper or powdery surfaces, apply a coat of ISOMARC 4410111 solvent mural fixative



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	diluted at 40-100% with synthetic 5210011 thinner. - Proceed with application of PAINTOP as described in the application instructions.
	* (The dilution of the insulator and the quantity to be applied depend on the absorption of the support and should be determined by preliminary test on the specific support)
APPLICATION INSTRUCTIONS	- Air and support surface conditions: Air temperature: Min. +8 °C / Max. +35 °C Relative environmental humidity: <75% Support surface temperature: Min. +5 °C / May. +35 °C
	Support surface temperature: Min. +5 °C / Max. +35 °C
	Moisture level of the support surface: <10% Avoid applying when surface condensation is present, or in direct sunlight. -
	To avoid compromising the optimal appearance and performance of the
	product, we recommend that it be applied only in the aforementioned
	climate conditions, and that the surfaces be protected from rain and
	damp for approximately 48 hours. This will allow the product to dry
	completely and ensure even polymerization, which takes place in
	approximately 10 days. - Surfaces bathed by rainwater during the
	approximately 10 days, could show translucent vertical lines. Such an
	occurrence does not compromise the product's performance, and may be
	removed by high-pressure water cleansing or after subsequent rainfalls.
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	Application on surfaces with salt efflorescence or subject to rising
	damp may interfere with the product's adherence to the support. It is
	therefore necessary to first reconstruct the masonry using dehumidifying plasters, then paint with the NEPTUNUS/SCUDOSIL siloxanic system. - Tools: brush or wool-roller.
	- N. coats: at least 2 coats.
	- Dilution: for brush: first coast at 35-40% with water; at 20-25% for the second coat.
	- Airless application is not recommended due to the abrasive effect of the silica elements in the product.
	- Indicative yield: 7-8 m²/litre per coat on smooth surfaces of average absorption. It is opportune to determine the effective yield with a
	preliminary test on the specific support.
TINTING	Colors are obtainable via the color matching system and using COLORADO series 548 colorants.
	When using multiple batches it is recommended to remix the various products together to avoid slight differences in shading.
	For outdoor tasks it is a good rule of thumb to always use material from the same
	batch, from corner to corner. For tasks where it is unavoidable to continue on a
	wall with a different batch, do not place the batches contiguously. For the
	transition point, use any interruptions in the continuity of the surface: moldings, corners, cables, etc.
SIOKAGE	Maximum temperature for storage stability: +30 °C

Maximum temperature for storage stability: +30 °C Minimum temperature for storage stability: +5 °C The product should be preferably used within 2 years from date of manufacture



when stored in original unopened containers and in appropriate temperature conditions.

Technical data sheet: PAINTOP Revision: 2024-09-24 SAN MARCO GROUP guarantees that the information herein is provided to the best of its technical and scientific knowledge and based on its experience; nonetheless, the company may not be held liable for the results obtained using these products, as application conditions are beyond its control. It is recommended to always make sure that the product is suited to each specific instance. The present sheet voids and replaces any previously existing sheets.